water;

an abrasive;

a roll-off reducing agent comprising one or more compounds selected from the group consisting of carboxylic acids having 2 to 20 carbon atoms having either OH group or groups or SH group or groups, monocarboxylic acids having 1 to 20 carbon atoms, and dicarboxylic acids having 2 to 3 carbon atoms, and salts thereof; and

an intermediate alumina.

Please add the following claims:

Claim 14. (New) A process for producing a substrate comprising a step of polishing a substrate to be polished with a polishing composition comprising:

(A) one or more compounds selected from carboxylic acids having 2 to 20 carbon atoms having either OH group or groups or SH group or groups, monocarboxylic acids having 1 to 20 carbon atoms, and dicarboxylic acids having 2 to 3 carbon atoms, and salts thereof;

(B) one or more compounds selected from polycarboxylic acids having 4 or more carbon atoms and having neither OH group or groups

(C) one or more compounds selected from an intermediate alumina and an alumina sol;

an abrasive; and

water.

Claim 15. (New) The process of claim 14, wherein the intermediate alumina and the alumina sol in Compounds (C) have a specific surface area of from 30 to 300 m^2/g and an average particle size of 0.01 to 5 μm.

Claim 16. (New) The process of claim 14, wherein the intermediate alumina is prepared from aluminum hydroxide and/or alumina sol, each having a specific surface area of 10 m^2/g or more and a content of an alkali metal and a content of an alkaline earth metal of 0.1% by weight or less.

Claim 17. (New) A process for producing a substrate comprising a step of polishing a substrate to be polished with a polishing composition comprising:

(A) one or more compounds selected from carboxylic acids

(B) one or more compounds selected from polycarboxylic acids having 4 or more carbon atoms and having neither OH group or groups nor SH group or groups, aminopolycarboxylic acids, amino acids and salts thereof;

an abrasive; and water.

Claim 18. (New) The process of claim 17, wherein one or more compounds of Compounds (A) are selected from carboxylic acids having 2 to 20 carbon atoms having either OH group or groups or SH group or groups, and dicarboxylic acids having 2 to 3 carbon atoms, and salts thereof, and wherein one or more compounds of Compounds (B) are selected from polycarboxylic acids having 4 or more carbon atoms and having neither OH group or groups nor SH group or groups, aminopolycarboxylic acids, and salts thereof.

Claim 19. (New) The process of claim 17, wherein one or more compounds of Compounds (A) are selected from oxalic acid, malonic acid, glycolic acid, lactic acid, malic acid, glyoxylic acid, tartaric acid, citric acid, gluconic acid, and salts thereof, and wherein one or more compounds of Compounds (B) are selected from